

# Solon<sup>®</sup> A3G25V0M

## Product Information

Nylon excellent heat resistance, halogen-free, flame retardant UL94 V-0.

Properties	Test method	Unit	Value
<b>Mechanical Properties</b>			
Tensile Modulus	ISO 527	MPa	9000
Stress at Break	ISO 527	MPa	135
Strain at Break	ISO 527	%	3
Flexural Modulus	ISO 178	MPa	9000
Flexural Strength	ISO 178	MPa	220
Izod Notched Impact Strength +23°C	ISO 180/1A	KJ/m <sup>2</sup>	7
Ball Hardness	ISO 2039-1	MPa	190
<b>Thermal Properties</b>			
HDT 1.8MPa	ISO 75	°C	250
HDT 0.45MPa	ISO 75	°C	250
Maximum Temperature (Short Cycle)	–	°C	220
Flame Resistant, 0.8mm	UL 94	Class	V-0
<b>Electrical Properties</b>			
Relative Permittivity, 1MHz	IEC 60250	–	3.7
Volume Resistivity	IEC 60093	Ω•cm	1E13
Surface Resistivity	IEC 60093	Ω	1E13
<b>Other Properties</b>			
Density	ISO 1183-1	g/cm <sup>3</sup>	1.4
Water Absorption	–	%	1.0~1.4
Molding Shrinkage	–	%	0.5
<b>Processing</b>			
Drying Temperature	4hr	°C	80~100
Melt Temperature	–	°C	270~290
Mould Temperature	–	°C	70~90

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Sogun<sup>®</sup> provided information about the product, regardless of the data, recommendations or other information, is supported by research, trustworthy. Since there are many factors in the production process, it is recommended that automatically detects the user before production. Standard values are indicative only and are not to be construed as binding norms.