

PA66, excellent impact resistance and fluidity, heat stabilized and hydrolysis resistance, non-halogenated, flame retardant UL94 V-0.

Properties	Typical Value	Units	Test Method
<b>Mechanical Properties</b>			
	dry / cond.		
Tensile Modulus, 1 mm/min	3500 / 1500	MPa	ISO 527-1/-2
Tensile Stress at Yield, 50 mm/min	70 / 40	MPa	ISO 527-1/-2
Tensile Strain at Yield, 50 mm/min	4 / 20	%	ISO 527-1/-2
Nominal Tensile Strain at Break, 50 mm/min	9 / >50	%	ISO 527-1/-2
Flexural Modulus, 2 mm/min	3000 / 1300	MPa	ISO 178
Flexural Strength, 2 mm/min	90 / 45	MPa	ISO 178
Charpy Notched Impact Strength, +23°C	5 / 12	KJ/m <sup>2</sup>	ISO 179/1eA
Charpy Notched Impact Strength, -30°C	4 / 3	KJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal Properties</b>			
Melting Temperature, 10°C/min	240	°C	ISO 11357-1/-3
Temperature of Deflection Under Load, 1.8 MPa	65	°C	ISO 75-1/-2
Temperature of Deflection Under Load, 0.45 MPa	200	°C	ISO 75-1/-2
Flame Resistant, 0.8 mm	V-0	Class	UL 94
<b>Electrical Properties</b>			
	dry / cond.		
Relative Permittivity, 1 MHz	3.6 / 6	-	IEC 62631-2-1
Volume Resistivity	1E13 / 1E9	Ohm.m	IEC 62631-3-1
Surface Resistivity	1E13 / 1E12	Ohm	IEC 62631-3-2
<b>Physical Properties</b>			
Density	1.16	g/cm <sup>3</sup>	ISO 1183
Molding Shrinkage, 2.0 mm, Parallel / Normal	0.9 / 1.3	%	ISO 294-4
Humidity Absorption, 23°C / 50% RH	2.4	%	Sim. to ISO 62
<b>Injection Molding</b>			
Drying Temperature	80	°C	4 hours
Melt Temperature	250 - 280	°C	-
Mould Temperature	60 - 90	°C	-

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Sogun<sup>®</sup> provided information about the product, whether data, recommendations or other information, is researched and trustworthy. Since there are many influencing factors in the production process, users are advised to conduct their own tests before production. The standard values are for reference only and should not be regarded as binding specifications.